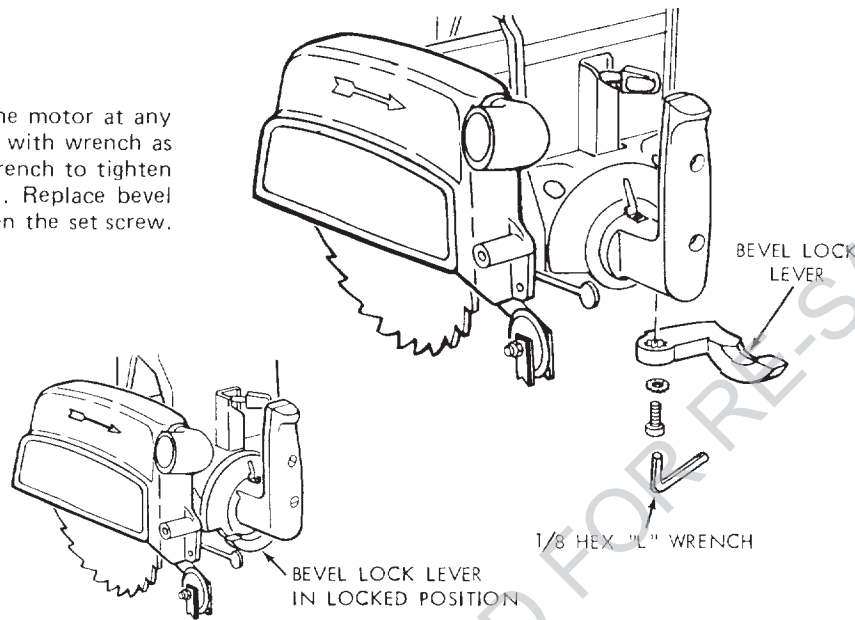


adjustments to compensate for wear

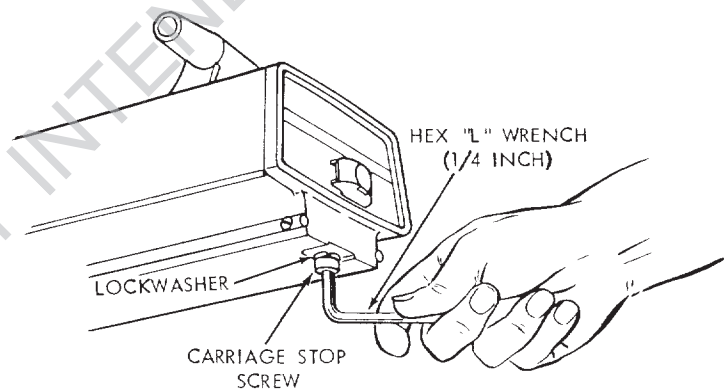
ADJUSTING BEVEL LOCK LEVER

1. The purpose of this lever is to lock the motor at any angle. To adjust, remove the set screw with wrench as shown. Use the bevel lock lever as a wrench to tighten the clamp bolt. Do Not Over Tighten. Replace bevel lock lever in locked position and tighten the set screw.



YOKE LOCK HANDLE ADJUSTMENT.

1. This handle provides a friction lock between the upper face of the yoke and the bottom face of the carriage. It should eliminate any play or rotation between these two parts when locked. Its proper position for saw operation is approximately midway between the two sides of the yoke.
When sufficient wear has occurred to permit the handle to move considerably to the rear, or strike the yoke before locking, the handle must be adjusted as follows:
2. Remove carriage stop screw and lockwasher with a 1/4 inch hex-L wrench.
3. Grasp the carriage assembly, move it carefully off the end of radial arm, holding it parallel to the radial arm until all carriage bearings are free of their tracks.
4. Rest the motor and carriage assembly on saw work table and re-install carriage stop screw and lockwasher.



To Readjust

5. Set yoke lock handle at unlocked position. Tighten nut with 15/16 wrench, until lock handle locks mid-way between the two sides of the yoke. Remove carriage stop screw and lockwasher.
6. Hold the motor and carriage assembly parallel to radial arm and start the rear bearings onto the tracks. Continue to hold the assembly parallel to the tracks until the forward bearings are on the tracks.
7. Slide the carriage rearward on the radial arm and INSTALL THE CARRIAGE STOP SCREW AND LOCKWASHER.

